



Bohler SFST 12 Serrated Cutting Rule

Description

Bohler® SFST 12 is the original profile for rotary diecutting. This profile was the standard cutting rule when rotary diecutting began. Today SFST 12 is recommended for cutting light-weight singlewall and microflute corrugated paper as well as many types of foam. It is also used for slots or gutter areas, allowing more room for ejection materials.



Physical Properties

Quality	UNIVERSAL 40
Body Hardness	~340 HV (35 HRC)
Edge Hardness	~500 HV (49 HRC)
Thickness	4
Bevel Type	CFB

Availability & Ordering Information

Steel rule is available in four bevel profiles:

- CFB: cutting edge in middle, ground both sides: cutting edge on side
- CF: cutting side in middle, ground one side
- SF: cutting edge on side
- SFS: cutting edge on side, ground on short bevel

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT