

# **Technical Data Sheet**

## **Bohler ST 5 Serrated Cutting Rule**

#### Description

Bohler® ST 5 is designed to accurately cut honeycomb and foam. The precision-ground teeth allow for easy penetration through these and other thick materials. Other uses for ST 5 include nicking and removable windows in corrugated containers.



#### **Physical Properties**

Quality	TOP 36
Body Hardness	~340 HV (35 HRC)
Edge Hardness	~340 HV (35 HRC)
Thickness	4
Bevel Type	CF

### **Availability & Ordering Information**

Steel rule is available in four bevel profiles:

- CFB: cutting edge in middle, ground both sides: cutting edge on side
- CF: cutting side in middle, ground one side
- SF: cutting edge on side
- SFS: cutting edge on side, ground on short bevel

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

