

## Bohler SWC 8/10 Serrated Cutting Rule

### Description

*Bohler® SWC 8* is engineered to cut heavy-weight double and triple wall corrugated board with minimal pressure. As with all the SWC rules, this material is also recommended for lead and trail edges to reduce the cutting pressure.

*Bohler® SWC 10* performs superbly, in both directions, on 32ECT and above singlewall corrugated board. SWC 10 can also be used on longer lead and trail edges to reduce cutting pressure and deflection. To see the benefit of the reduced gullet and anvil wear it is recommended to increase the creasing rule height.



### Physical Properties

Quality	UNIVERSAL
Body Hardness	~340 HV (35 HRC)
Edge Hardness	~500 HV (49 HRC)
Thickness	4
Bevel Type	CFB

### Availability & Ordering Information

Steel rule is available in four bevel profiles:

- CFB: cutting edge in middle, ground both sides: cutting edge on side
- CF: cutting side in middle, ground one side
- SF: cutting edge on side
- SFS: cutting edge on side, ground on short bevel

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT